

HIGH POWER, HELIUM-FREE, SUPERATMOSPHERIC CO<sub>2</sub> MINI-TEA LASERS. MARCHETTI, R. SIMILI and M. GIORGI<sup>(1)</sup>*Istituto di Fisica Atomica e Molecolare del CNR (IFAM-CNR),  
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## ABSTRACT

Large Helium-free emissions are obtained in two mini-TEA CO<sub>2</sub> lasers, by using always a corona preionization, without additives, with a maximum energy density of 900J/lit. deposited into the discharge

## INTRODUCTION

Helium is the more expensive gas component of a CO<sub>2</sub> laser. So by eliminating the Helium, and by using a simple catalysis of the gas at room temperature we can strongly reduce the laser running expenses. So there is a great interest to reduce or eliminate the He contents in a gas laser, also taking into account that larger contents of N<sub>2</sub> and CO<sub>2</sub> bring about larger peak power and energy stability.

Unfortunately, larger CO<sub>2</sub> contents have a negative effect on the onset of an omogeneous discharge. In fact to stabilize the discharge it is necessary an elevate electron density in the gas before the high voltage peak is transferred to the electrodes. This preionization of the mixture is generally obtained by an intense U.V. light pulse produced by a synchronized auxiliary discharge, called preionization, posed near the main discharge. Now CO<sub>2</sub> has a large U.V. absorption coefficient, and also it preferentially dissociates under hard U.V. light, without ionization. So high CO<sub>2</sub> contents prevent the U.V. photons to reach the discharge zone, and also the oxygen atoms produced by the CO<sub>2</sub> dissociation, induce the onset of arcing in the discharge. Besides also the O<sub>2</sub> molecules have a large U.V. absorption. So taking into account all these negative effects we can increase the CO<sub>2</sub> contents only by reducing the discharge energy density (i.e. the current density), but obviously with a lower laser emission.

To obtain large U.V. density at the center of the discharge, the laser device must be small. Moreover in this case both the total capacity and the total inductance are reduced with a faster discharge. In fact faster discharges prevent the arcing degeneration. In conclusion the mini-TEA lasers are the more suitable devices to achieve larger CO<sub>2</sub> contents.

Helium free, mini-TEA laser, based on spark system preionization source are reported in Ref. (1-3). In this case the U.V. radiation is produced by a serie of arcs posed near the main discharge.

Unfortunately this preionization requires rapid recirculation and an efficient catalysis of the gas, because the produced U.V. light has large short wavelength contents, with a relative high CO<sub>2</sub> dissociation. On the contrary a self-switched preionization based on the corona effect is less

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sensitive to the  $O_2$  concentration, (4). In this arrangement the U.V. radiation is generated by the electrons flowing on a dielectric surface, posed at a side of the main discharge. If dielectrics with large H contents are used the emitted U.V. is about monochromatic near the Lyman  $\alpha$  Hydrogen line(5); in a frequency region where the  $CO_2$  has the smaller absorption, so this preionization is more effective to preionize the gas impurities present in the mixture. However it is worth noting that in the previous works the He-free operation near the atmosphere is obtained only at small energy density in the discharge(6), or by using additives with low ionization threshold to increase the mixture photopreionization.

RESULTS

A three mirror cavity is used to obtain line tunable single mode emission(7) (fig.1).

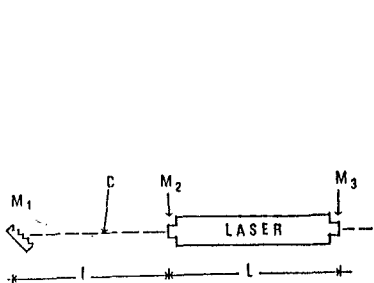


Fig1: optical cavity . M1- grating, M2, M3-mirrors, C- collimator, L-23 cm , l- variable grating distance ( 4-10 cm)

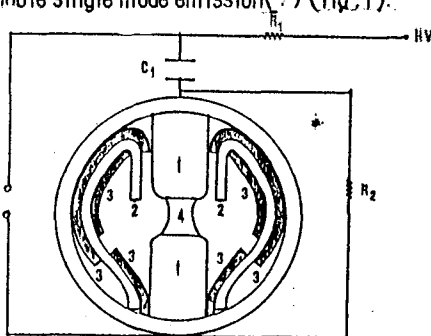


Fig.2:laser system.HV-High voltage ,R1,R2 resistances, C-capacity S.G.-spark-gap, 1-electrode, 2-dielectric,3-metal,4-main discharge

The device has a  $7 \times 4 \times 170 \text{ mm}^3$  discharge volume with 4 mm width. The preionization design with Mylar as dielectric sheet is also reported in fig 2

Some different 1 Bar pressure results are summarized in fig. 3 ,where E is the laser energy of the 9P20 line and V is the voltage . With 7.2 nF capacity and  $CO_2:N_2:He = 1:1:1$  mixture we have curve A. With 1:1:0.5 we have curve B. In C we have 1:1:0 mixture with 3.6 nF, while in D we have 1:2:0 with 4.9 nF and two corona preionization placed at both sides of the main discharge. In E we have 1:1:0 and 4.9 nF ,one preionization but the total circuit inductance is 40% reduced. The higher peak power is obtained in case E . In general is confirmed that stabilized discharges are easily obtained at higher voltages with a reduced capacity, or with a reduced inductance. So we have carried out a low inductance high voltage device reported in fig.4 ( 8).

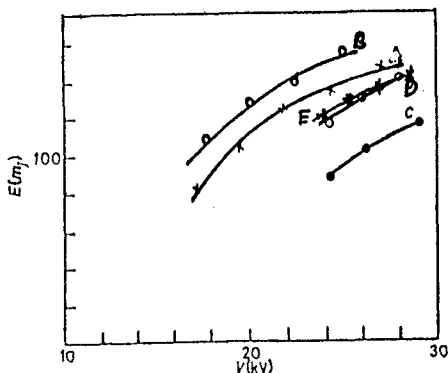
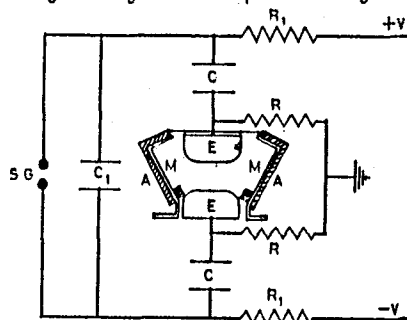
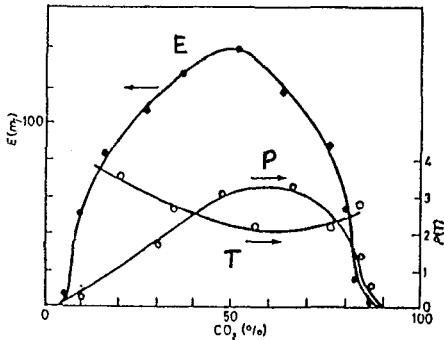


Fig 3. see text



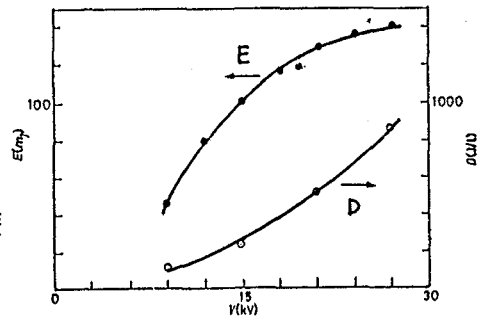
The double bank discharge with a single spark-gap is similar to a Marx bank, but with a reduced inductance. In Fig 5 they are reported the Energy pulse the power and the time duration (F.W.H.M.) of this device vs the  $\text{CO}_2$  in a 1.3 Bar Helium - free mixture (residual contents are nitrogen).



**Fig. 5. Pulse energy (E), power (P), pulse (F.W.H.M.) time duration (T) vs the  $\text{CO}_2$  contents, in an He-free  $\text{CO}_2 + \text{N}_2$  mixture at 1.3 bar. P is in MW units and T in 10 ns units**

The best condition (in agreement with ref.1) is observed at  $\text{CO}_2 = 60\%$ . In this condition the relative pulse energy and the corresponding energy density, vs the voltage of a single capacitor bank is reported in fig. 6

Arc free operation at 1.3 bar up to 900 J/lit energy density is available, but the gain is saturated for values larger than 200 J/lit. the efficiency is about 10% at 100 J/lit. More than 1GW/lit. can be obtained on a single  $\text{CO}_2$  line, but in this case fast damage of the mirrors is observed.



**Fig6: Discharge energy density (D) and the corresponding pulse energy (E), vs the voltage of a single capacitor bank at 1:1:0, 1.3 Bar pressure mixture ( $C=7.4\text{nF}$ )**

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← **Fig.4: sketch of a double bank discharge system. S.G.=spark-gap  
C=7.4nF, C1=230pF, E=electrode  
A=copper sheet, m=Mylar sheet, V=high voltage, R, R1=resistances**